



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RB 92700-10329-041-6
Job Sheet 184605



Part No: RB 92700-10329-041-6

Job Qty: 6 ea

Part Name: Hub Seelve



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB 92700-10329-041 Rev. A IPP Rev. A 18.07.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/5/18	11/5/18	0.00	0.00	Start Up Machining-2		DAS 56 9-89 2018-10-29
110	Mori Seiki	6 pcs	11/5/18	11/5/18	0.00	3.00	MORI SL2500Y		2018-11-01 GA
120	QC	6 pcs	11/5/18	11/5/18	0.00	0.00	QC2 Machining-4		2018-11-01
130	QC	6 pcs	11/5/18	11/5/18	0.00	0.00	QC8 Machining-4		2018-11-01
140	Packaging	6 pcs	11/5/18	11/5/18	0.00	0.00	Packaging3-1		2018-11-01
150	QC21-SA	6 Ea	11/5/18	11/5/18	0.00	0.00	QC21		2018-11-01

Part Op Descriptions: 110 - 1-Machine as per folio FC432 FOLIO REV: A DWG REV: A 2-Debur

NOV 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR3.500W	Delrin Round Bar, White R3.500"	.8100 ft (.135 ea)	90-Start up Operation	5081851

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR3.500W	1	1	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/29/18 7:37 AM dart.lacelle.linda

Container No: S122477



Part: RB 92700-10329-041-6

Job No: 184605

Serial No/Batch: S122477

Revision: A

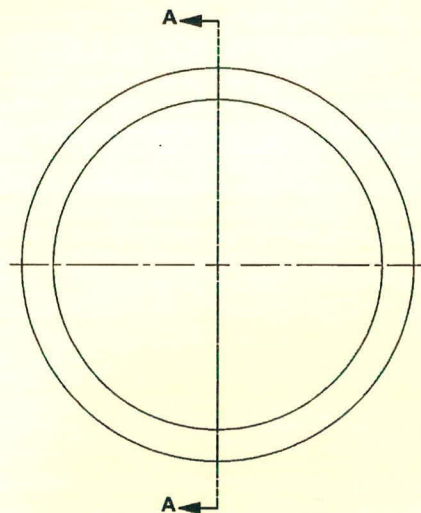
Inspector:

Exp Date:

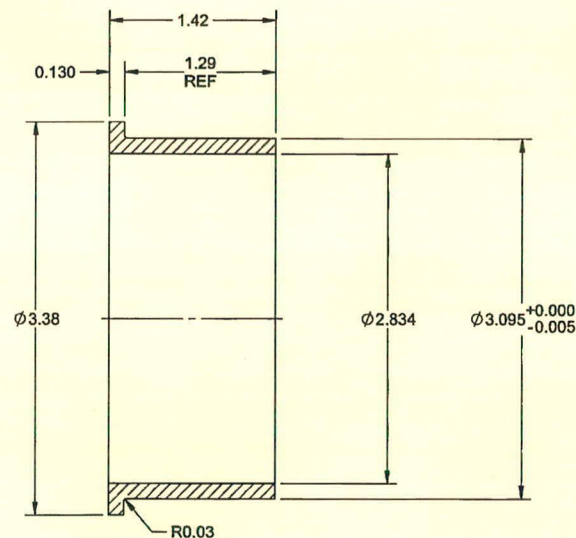
Instructions:

Date: 10/29/18

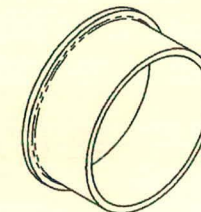
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RB 92700-10329-041-6 HUB SLEEVE



SECTION A-A



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184605 M15
18-10-29

NOTES:

- 1) MATERIAL: WHITE DELRIN / ACETAL ASTM D6100
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = ± 0.1 " / ± 1 "

X.XX = ± 0.01 " / ± 0.5 "

X.XXX = ± 0.005 " / ± 0.1 "

X.XXXX = ± 0.0005 " / ± 0.05 "

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>DP</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10329-041	SHEET 7 OF 9
APPROVED	<i>DP</i>	TITLE	SCALE
		REMOVAL TOOL	NTS
DATE	6/25/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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